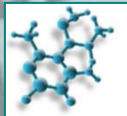


ERGONOMICS in Early phase design in Industry

"ERGO 2018:

**Human Factors in Complex Systems
and Environments" St. Petersburg 3.-
7.7.2018**

Elina Parviainen

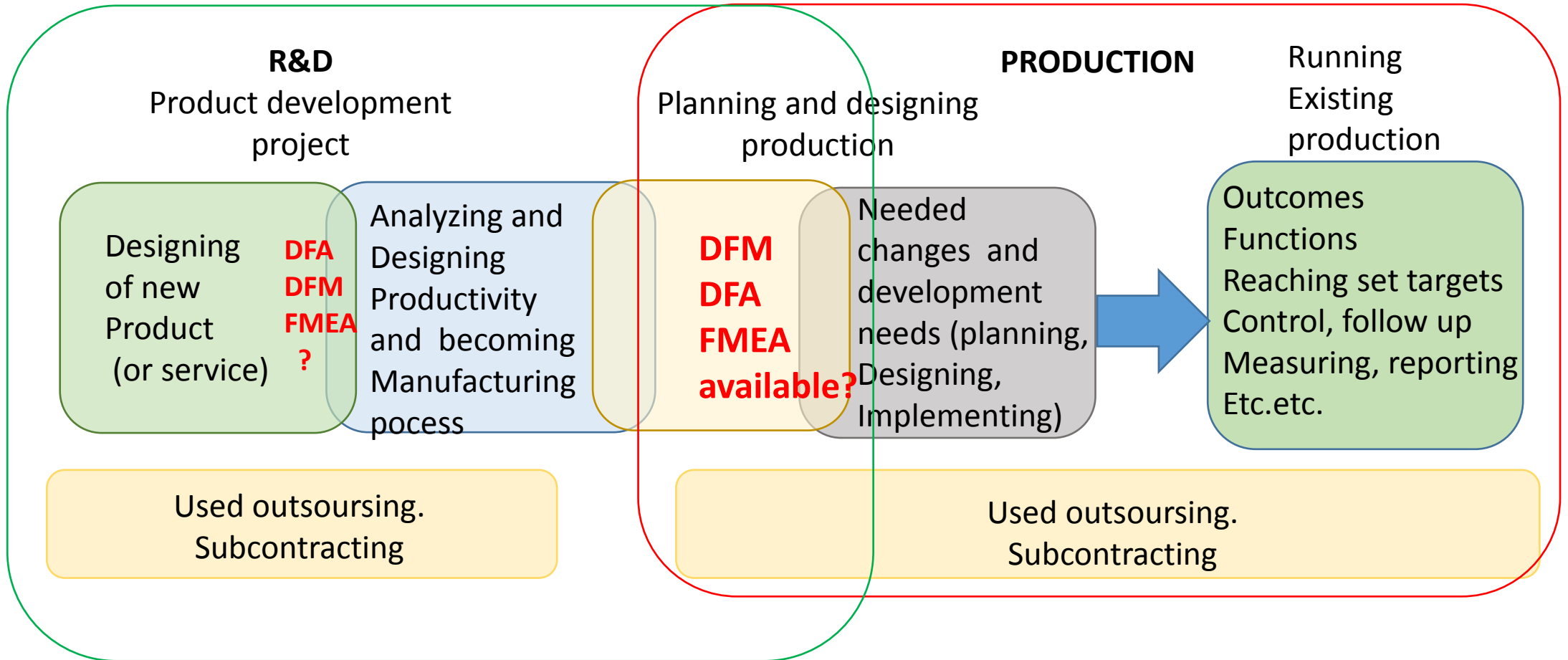


HumanProcess
Consulting Ltd
Finland

QUESTIONS TO BE ANSWERED

- What are the necessary conditions that are needed for doing ergonomics?
 - On National level?
 - On Company level?
- What are the differences in understanding of ergonomics between Ergonomists and enterprises in practice?
 - Research?
 - Management and designers at companies?
 - Education?
 - Consultants?
- Current status?
- Target?
- Actions to be done?

ERGONOMICS IN INDUSTRY?



PROACTIVE OR REACTIVE ERGONOMICS?

Engineering
Science
LOAD FACTORS
OF WORK
for
Human



Engineering
Design driven
System Performance

System functionality
approach

Proactive

Usability of given data, information at
the customer. WORKPLACE!!!



Managing
Maintaining
Repairing

Activities
at the Companies
"Practice"
Capability?
Results?
Performance?

© HumanProcess Consulting Oy



Occupational Healthcare
Wellbeing driven, Work ability

Individual / individual work activity
approach

Reactive

Usability of given data, information at
the customer. WORKPLACE!!!

Medical sciences
How
Human(individual)
is loaded

NEEDED now and in the future

TODAY

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ENGINEERING PRINCIPLES AND ERGONOMICS FIT TOGETHER → INDUSTRIAL ERGONOMICS

Definition of Industrial Engineering

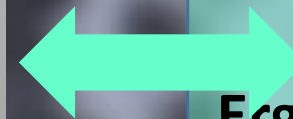
- *"Industrial Engineering is concerned with the design, improvement, and installation of integrated systems of men, materials, equipment and energy. It draws upon specialized knowledge and skill in the mathematical, physical and social sciences together with the principles and methods of engineering analysis and design to specify, predict, and evaluate the results to be obtained from such systems".*

Presented at ICEME 2011

Industrial Engineering Standards in Europe (The IESE Project)

<http://www.iestandards.eu/>

Funded by the Leonardo EU Program
Life Long Learning



IEA Strategy

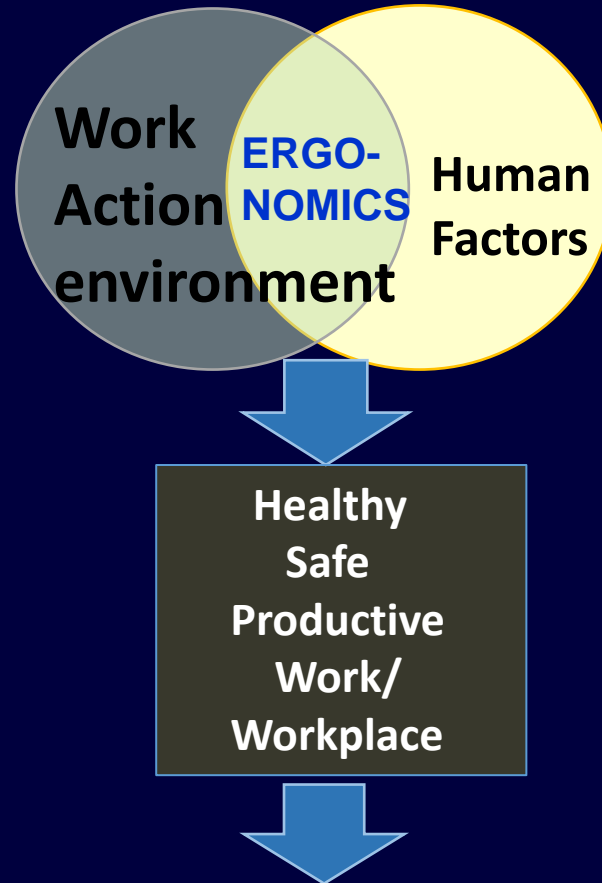
Ergonomics is a system approach,
design driven and
it has two outcomes
Performance of the system and
wellbeing

Science, theory, principles

HUMAN FACTORS + SYSTEM = ERGONOMICS

Focus on

- Product/service
- Work /action
- Work environment
- Used methods, tools and technologies
- Set targets for the actions



Human Factors

In relation to:

- Action in focus
- Environment
- Used methods, tools and technologies
- Used methods
- Set targets

"Human Technology"

Physical
Cognitive
Organizational

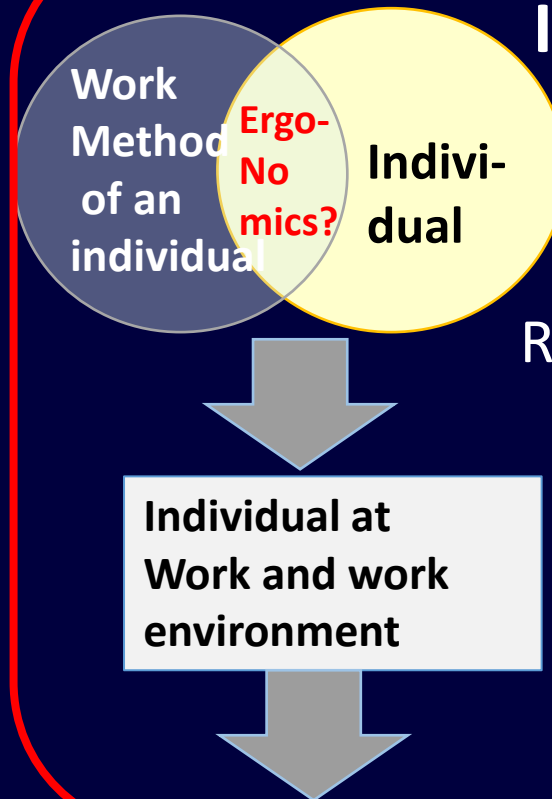
Overall capability of the system

ACTIVITY IN TODAY....

The work in question

Work environment
Work tasks
Work methods
Requirements for the human
In the work in question
Set targets for the work
in the company
Capability of the company
to use ergonomics
Etc.

Using ergonomics science, theories and principles
NOT IN FOCUS



Individual character and capabilities

Suitability in the work in question
Way of acting in the work in question
Reaching the targets in the work in question
Health and safety at the work in question
Motivation and individual targets
Wellbeing at work
Etc.
Studying worklife through individuals

IN FOCUS

ERGONOMICS IN INDUSTRY IS AN IMPORTANT PART OF PRODUCTIVITY

Productivity

Shigeyasu Sakamoto

Method x **P**erformance x **U**tilization

Work Method

How good?

Performance

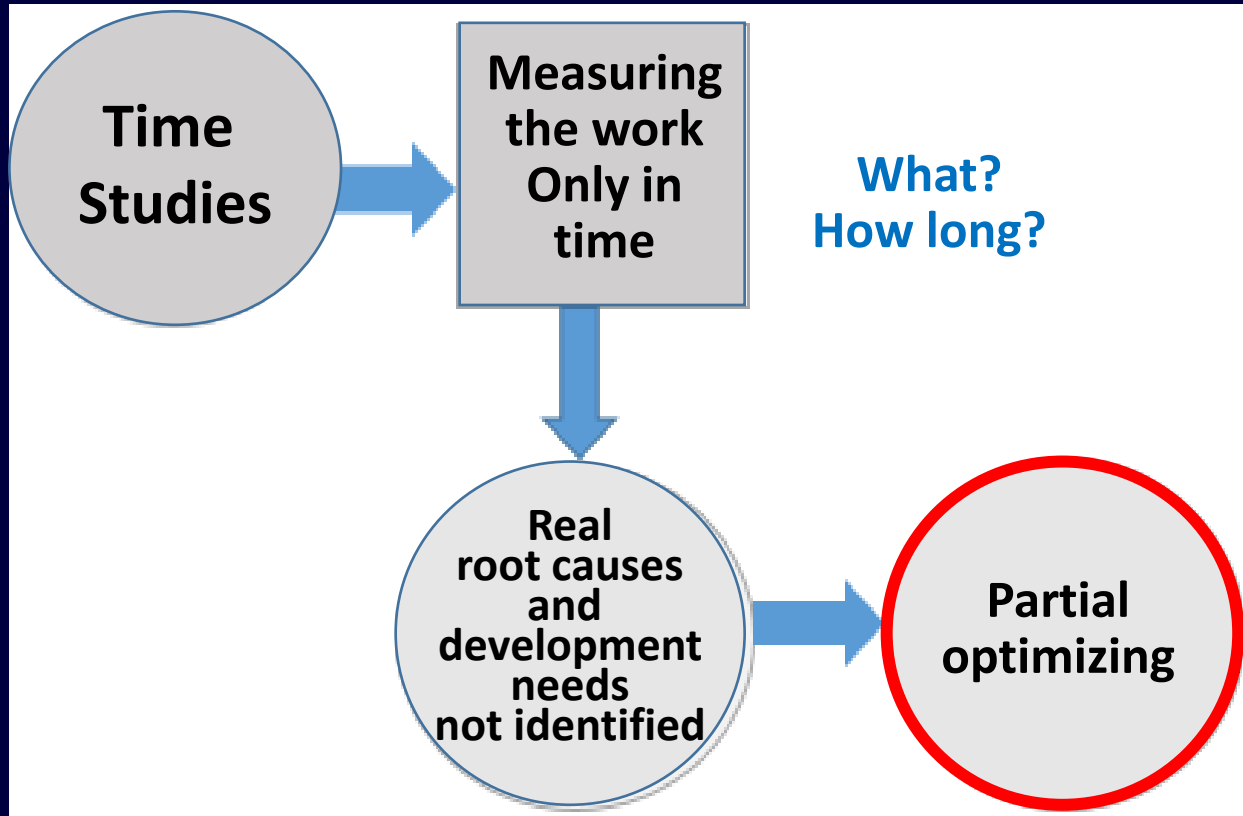
How exclusive?

Utilization

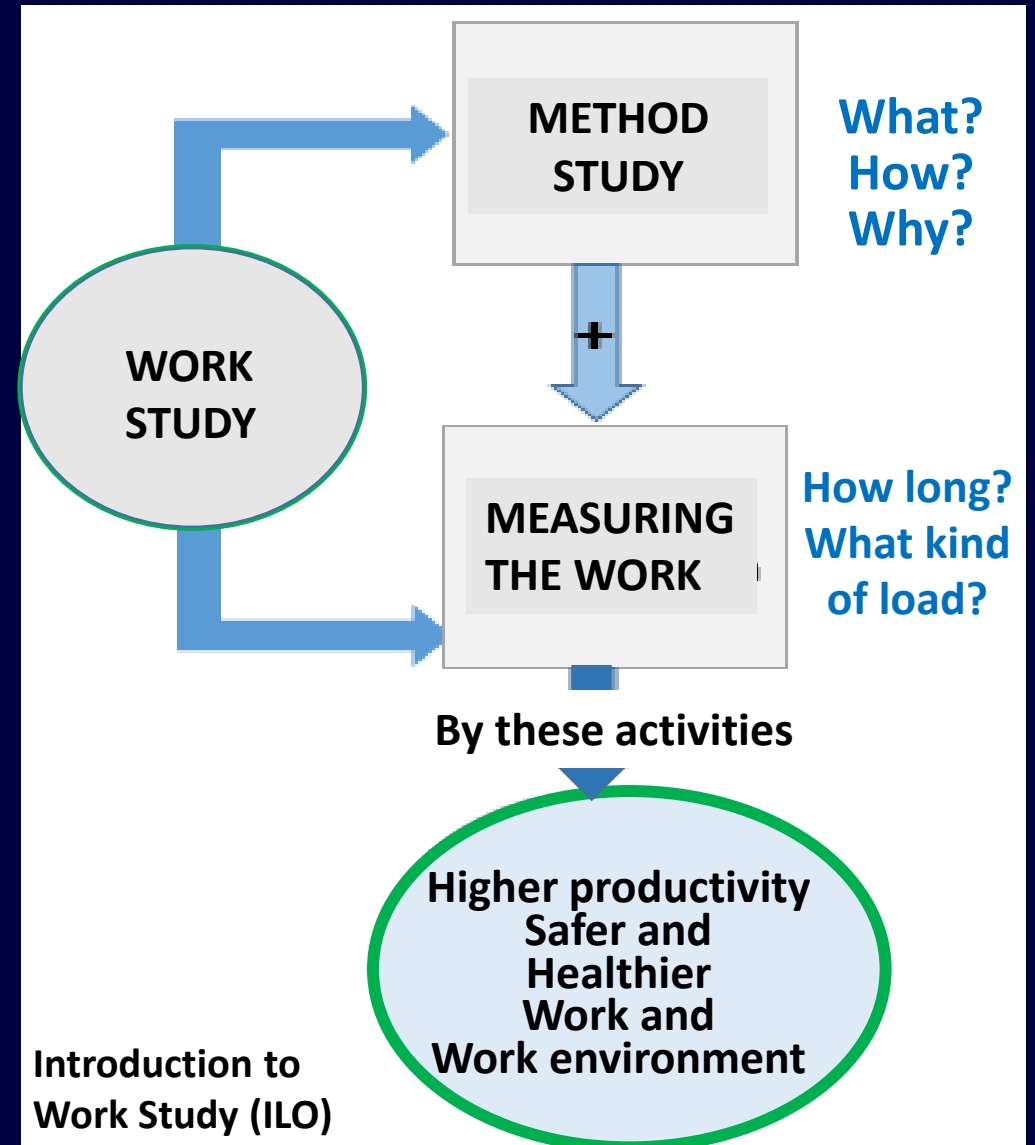
How long?

TIME!!!!

TIMESTUDIES OR WORK STUDIES?



This it is what is done today



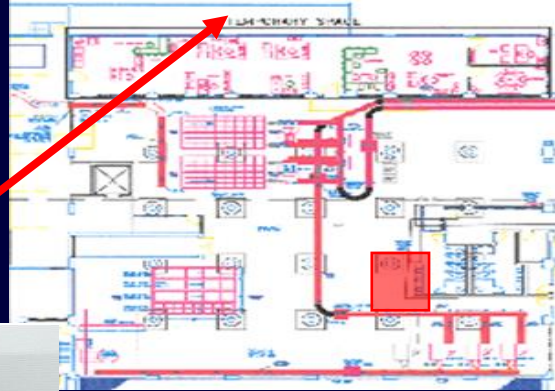
Introduction to
Work Study (ILO)

This it is what shall be done !!!!

FROM PRODUCT TO WHOLE PRODUCTION

Different
Systems in connection to whole
System...

TRANSPARENCY



Production type in relation to product and used technologies and manufacturing methods in relation to set targets. Structures, functions, health, safety, productivity. Including supportive functions Like cleaning, filling materials, conveying, repairing Etc.

MANUFACTURABILITY (DFM)

Used technologies, automaton, semiautomation, robotics, machines, Equipment, systems (SW) and methods for manufacturing and producing.

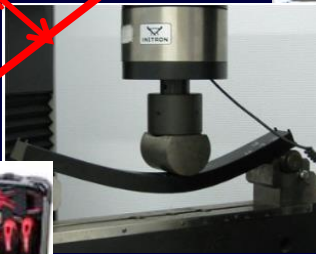
TECHNOLOGY DEVELOPMENT (NEEP)

Product specific tools, usability, safety, ergonomics, quality etc.

TOOL DESIGN (PSPHW)

Product, materials, parts, assemblybility, assembly methods, handling of parts quality requirements etc. From human factors and productivity point of view.

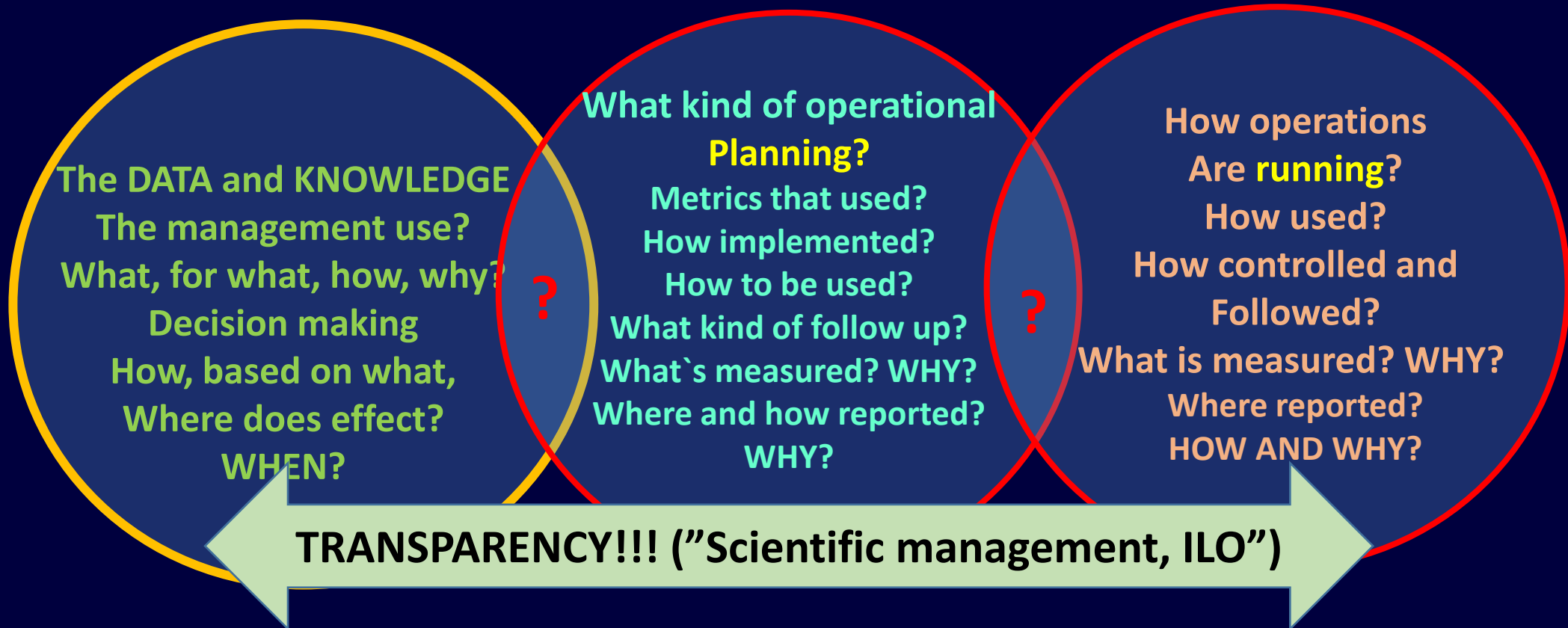
PRODUCT DESIGN (DFA)



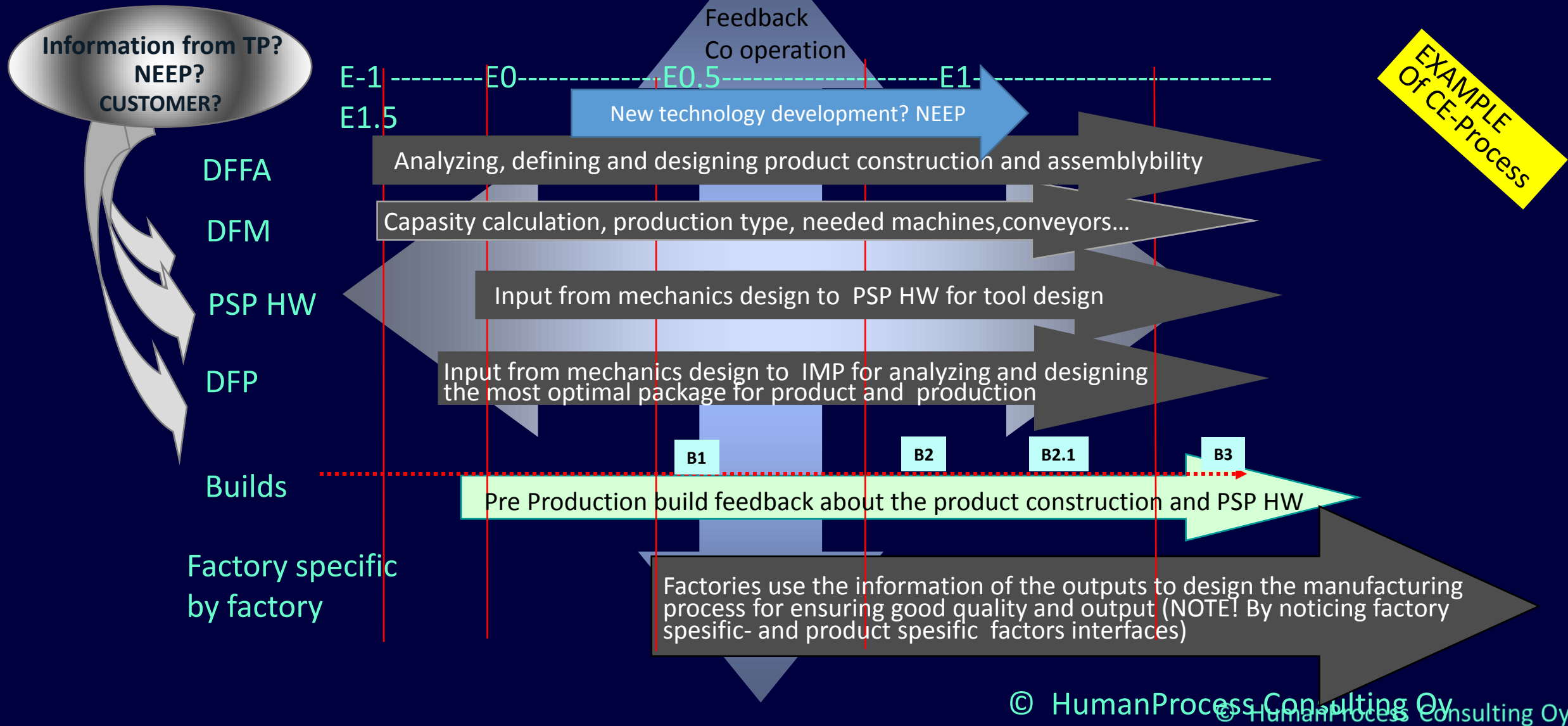
HUMAN BEHAVIOUR IS GUIDED BY THE STRUCTURES, SYSTEMS AND WAYS OF WORKING IN THE ORGANIZATION

OPERATIVE MANAGEMENT

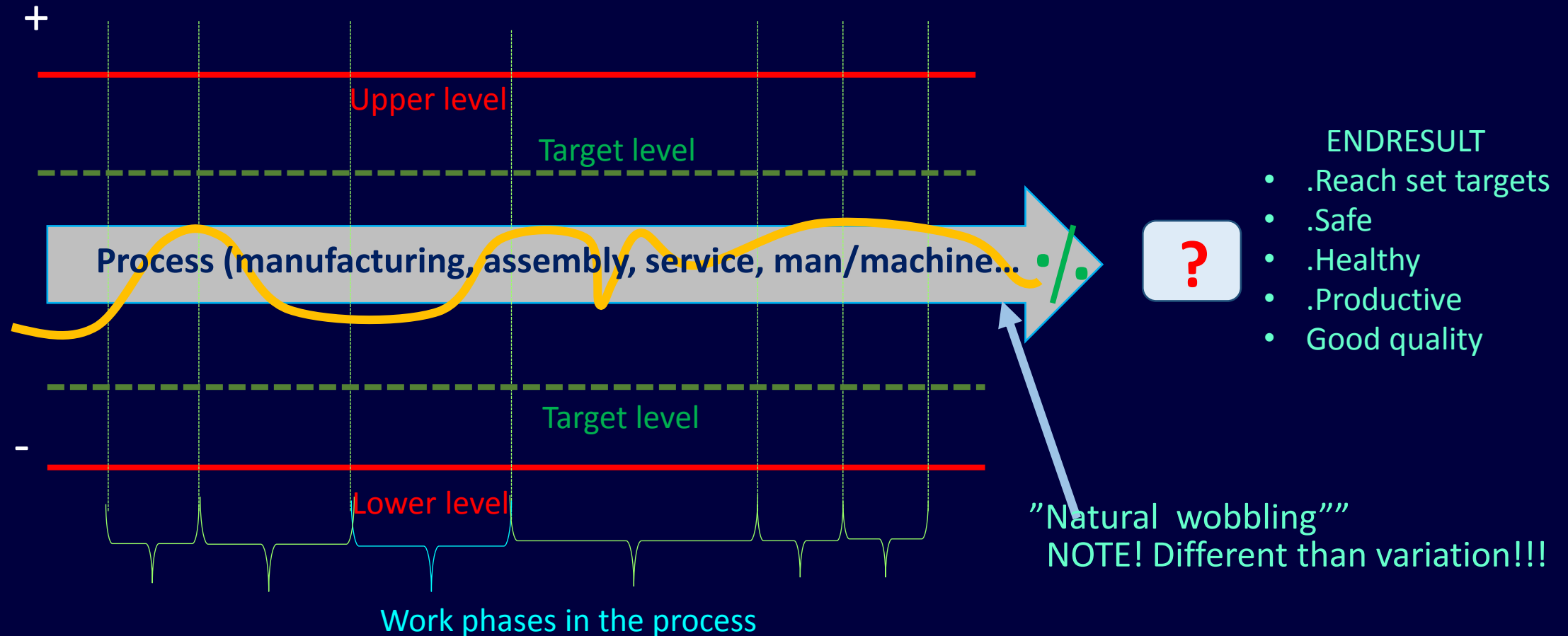
OPERATIVE ACTIONS



SYSTEMATIC APPROACH IN ORGANIZATION IS THE BASE FOR ERGONOMICS IN DESIGN AND CO-OPERATION



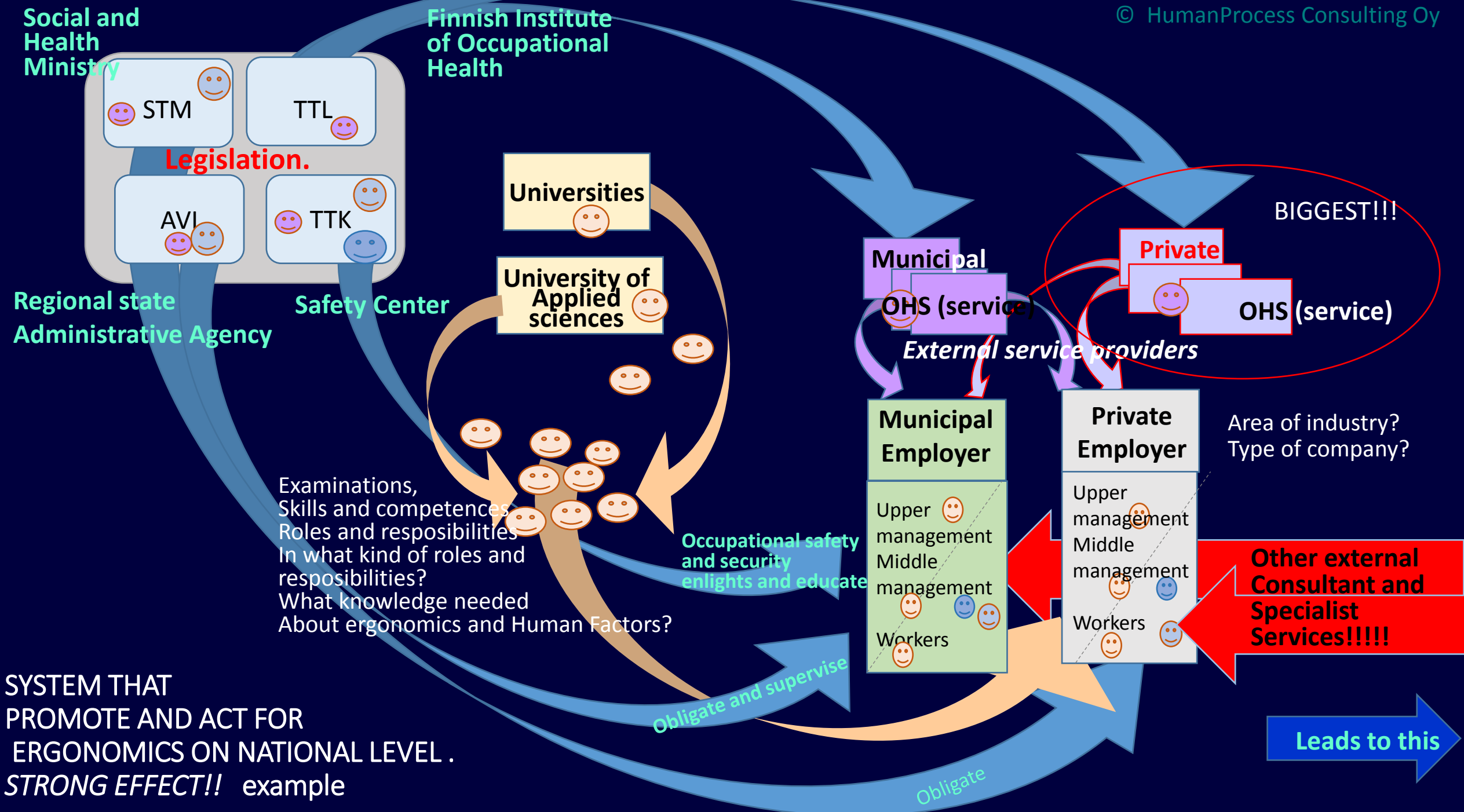
PERFORMANCE OF A PROCESS (SYSTEM)



ARE HUMAN FACTORS INCLUDED IN NATIONAL LEVEL ACTIVITIES?

The machine that enables ergonomics?



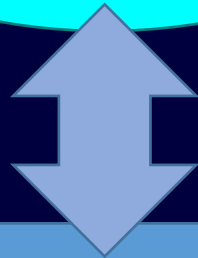


MARKETING AND IMPLEMENTING ERGONOMICS

The real need for ergonomics in practice?

Company in Question

- Structure of organization
- Industrial area
- Internal skills, and competences
- Systems in use
- Way of working
- Customer requirements
- Co-operation partners
- Etc.



ERGONOMICS services, products, education, coaching, Consultation etc.

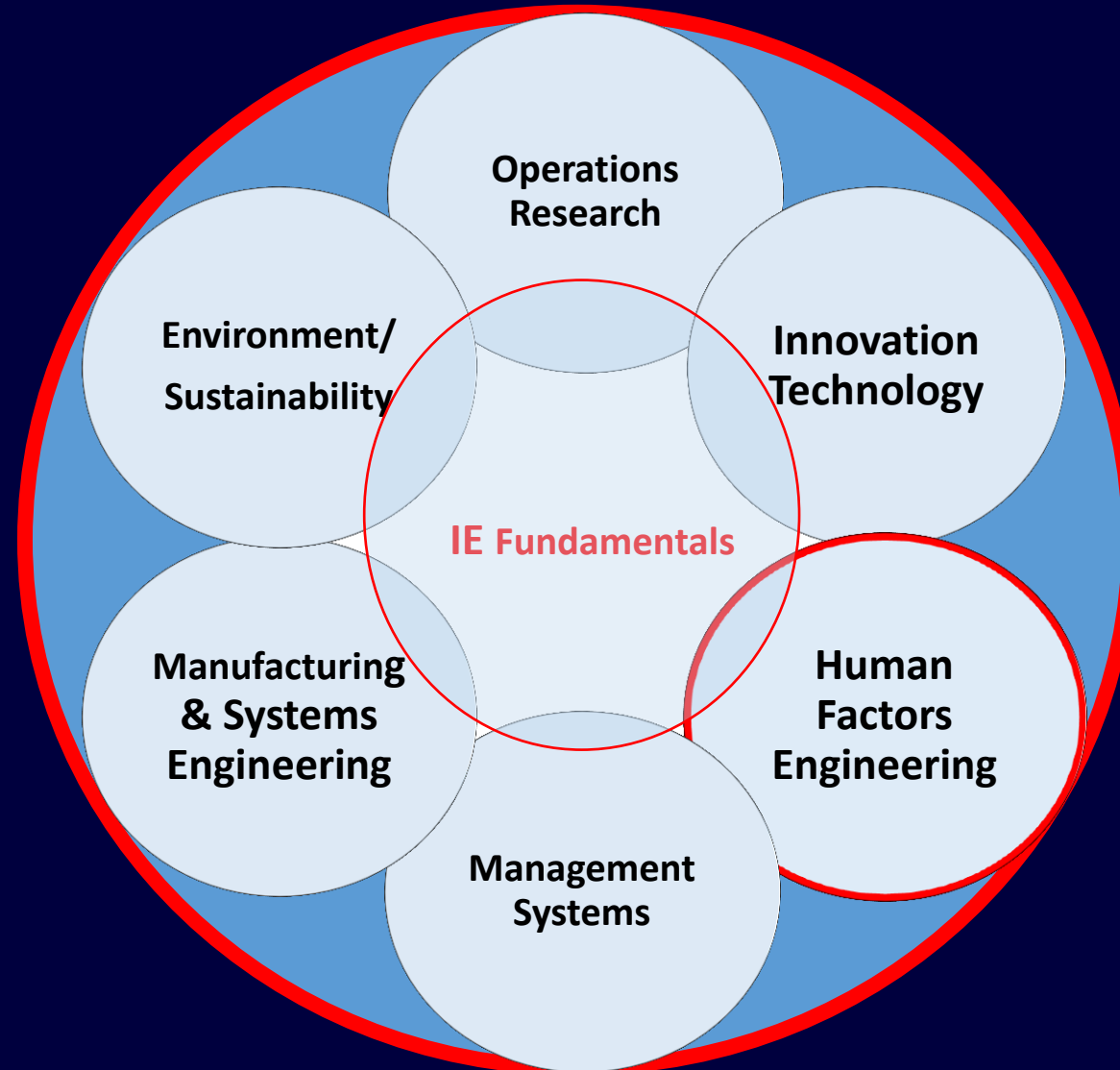
Ergonomists need skills and Competences in:

- *Studying customer`s systems*
- *Defining needs in co-operation with the customer*
- *Marketing services*
- *Making Productizing*
- *Managing projects*

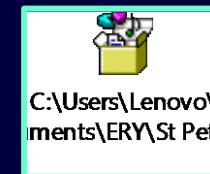
Ergonomists need clarity in the role when acting as an ergonomist!!

WHAT`S AVAILABLE?
BY WHOM?

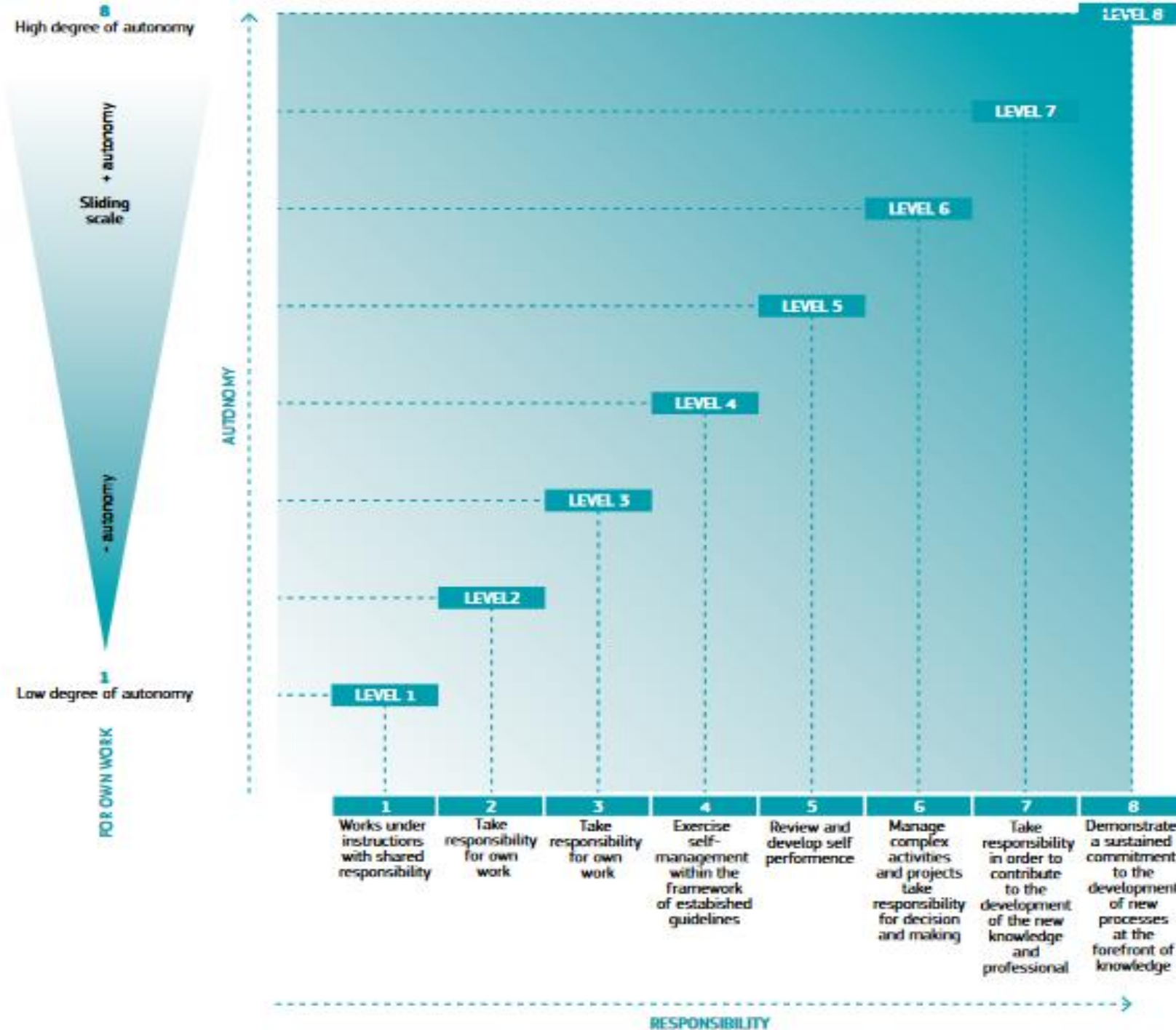
WHAT COULD BE THE FUNDAMENTALS OF ERGONOMICS COMPARED TO INDUSTRIAL ENGINEERING?



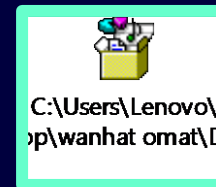
Industrial Engineering Standards in Europe (The IESE Project)
<http://www.iestandards.eu/>
Funded by the Leonardo EU Program
Life Long Learning RESULTS OF STUDY!!!! Click the icon



C:\Users\Lenovo\Documents\ERY\St Pet



HOW ABOUT HAVING AN DESCRIPTION OF LEVELS in CAPABILITY TO DO ERGONOMICS?



EQF

EXAMPLE

FUTURE???

Ergonomics play a remarkable role!!!

IoT and Industry 4.0

WORK IN FUTURE?
INDUSTRY IN FUTURE?
ERGONOMICS IN FUTURE?

COMPANIES ABILITY TO ANALYZE OWN SITUATION?
DEFINE NEEDS, ASK FOR HELP IN DESIGN

HOW WELL OWN STATUS IS KNOWN?
How in detail the Organization's processes are
studied, described and documented?

Be prepared for this!!!!

Reshape this!!!!

*Let`s help each others
to find a road to
actions to implement
Ergonomics in daily
design in industry*

THANK YOU!!!!

Elina Parviainen
HumanProcess Consulting Oy

HUMAN
FACTORS

INDUSTRY
NEEDS

